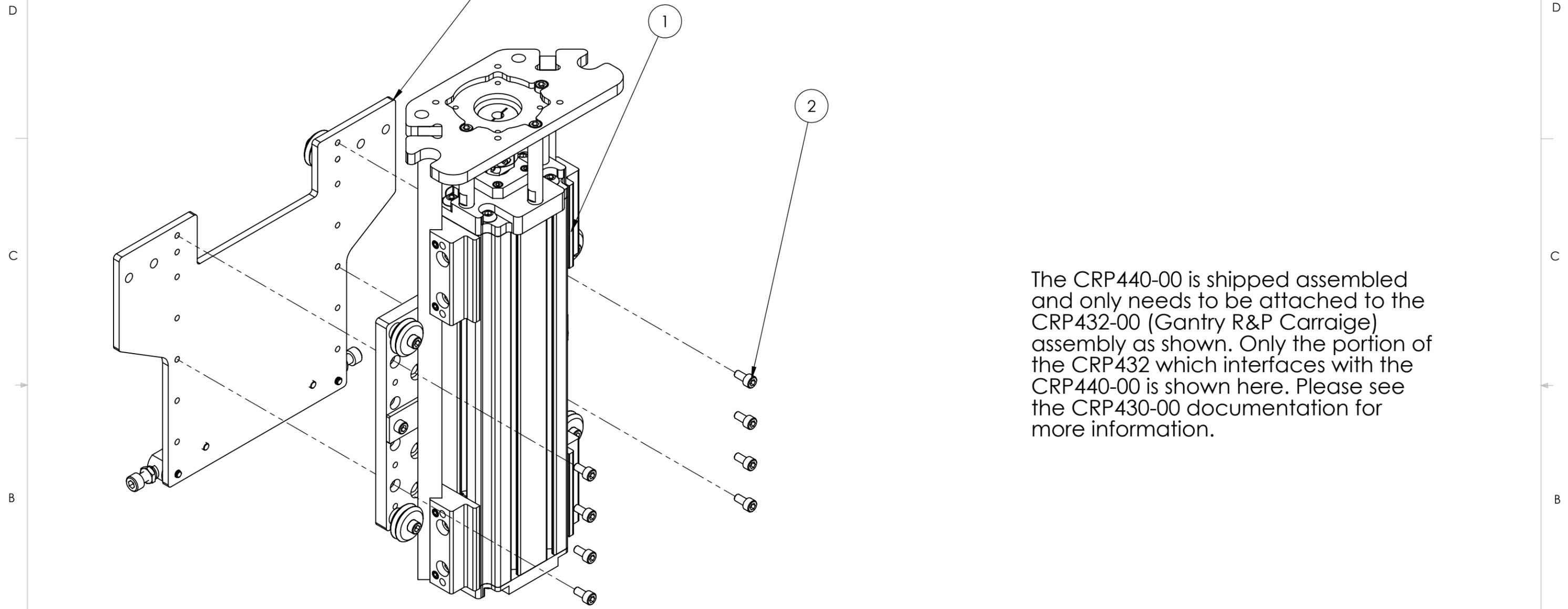


8 7 6 5 4 3 2 1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CRP440-00-400	Ballscrew Z-Axis	1
2	SK-M6-12	M6 x 12mm Socket Head Cap Screw	8
3	CRP432-00	Gantry R&P Carriage Assembly	1



The CRP440-00 is shipped assembled and only needs to be attached to the CRP432-00 (Gantry R&P Carriage) assembly as shown. Only the portion of the CRP432 which interfaces with the CRP440-00 is shown here. Please see the CRP430-00 documentation for more information.

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PROPRIETARY AND CONFIDENTIAL  
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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 <b>CNC ROUTER PARTS</b> TITLE: <b>Z-Axis Installation Drawing</b>	
DIMENSIONS ARE IN MM		DRAWN	SD		5/29/2013
TOLERANCES:		CHECKED			
FRACTIONAL ± .05		ENG APPR.			
ANGULAR: MACH ± .05 BEND ± .05		MFG APPR.			
ONE PLACE DECIMAL ± .1		Q.A.		6/1/2013	
TWO PLACE DECIMAL ± .01		COMMENTS:			
INTERPRET GEOMETRIC TOLERANCING PER: ANSI				SIZE DWG. NO. REV	
MATERIAL				B CRP440-00 B-05	
NEXT ASSY	USED ON			SCALE: 1:3 WEIGHT: SHEET 1 OF 1	
APPLICATION		DO NOT SCALE DRAWING			

8 7 6 5 4 3 2 1